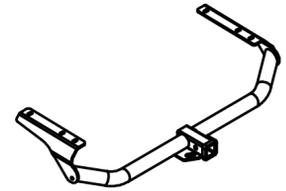




Class III Receiver Hitch

Part No. 69580C



Fits: **TOYOTA VENZA**



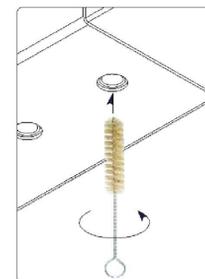
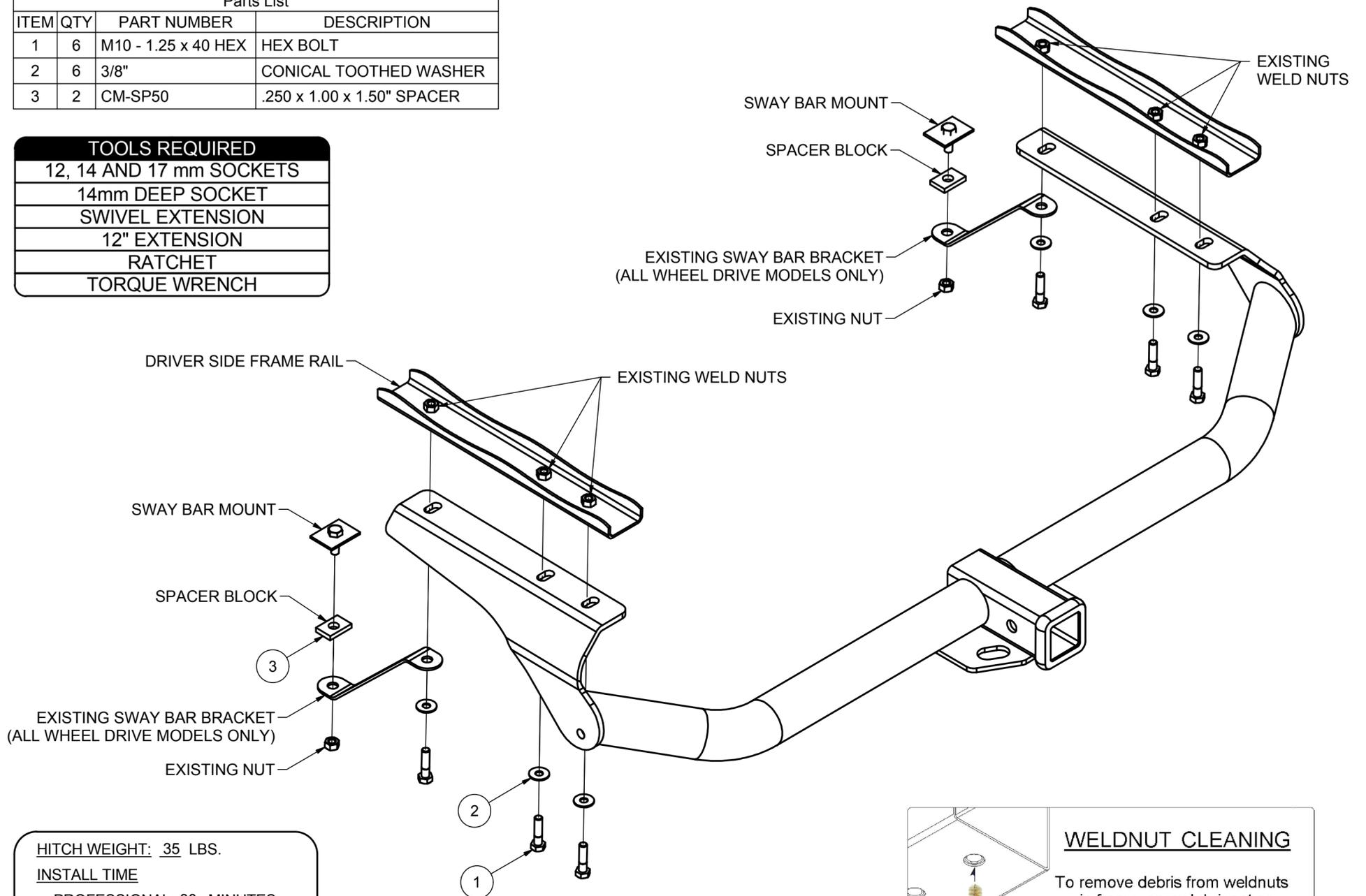
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT

WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	M10 - 1.25 x 40 HEX	HEX BOLT
2	6	3/8"	CONICAL TOOTHED WASHER
3	2	CM-SP50	.250 x 1.00 x 1.50" SPACER

TOOLS REQUIRED	
12, 14 AND 17 mm SOCKETS	
14mm DEEP SOCKET	
SWIVEL EXTENSION	
12" EXTENSION	
RATCHET	
TORQUE WRENCH	



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

HITCH WEIGHT: 35 LBS.

INSTALL TIME

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- LOWER EXHAUST

INSTALLATION STEPS

1. If the vehicle is all wheel drive, remove the (2) sway bar brackets. Save the existing nuts for use in Step 4.
2. Remove the stickers covering the (4) weld nuts in the frame rail.
3. Lower the exhaust by removing the (4) hex flange bolts securing the isolator hanger brackets to the frame. Save the bolts for use in Step 6.
4. Raise the hitch into position and install (3) 10mm bolts and conical toothed washers per side into the existing weldnuts in the vehicle frame as shown. If the vehicle is all wheel drive then reinstall the sway bar brackets using CM-SP50 spacers and the existing nuts on the lower mounts as shown.
5. Torque all M10 hardware to 48 ft-lbs.
6. Raise exhaust into position and secure isolator mounts using the bolts removed in Step 3.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684. For Technical & Warranty Support: 1-877-544-4449 Fax- 1-855-242-8922 www.huskytow.com

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